

DTF HEAT PRESSING INSTRUCTIONS

1



Set Temperature, Time and Pressure

Use 60 PSI Pressure for All Fabrics

- Cotton 325 F / 15 Seconds
- Polyester / Tri-Blends 275 F / 10 Seconds
- 50/50 300 F / 12 Seconds

2



Pre-Press (5-7 seconds)

Pre-pressing removes any wrinkles from your fabric and also helps absorb any moisture from the garment.

3



Place your Transfer, then Press

Place your transfer sheet on the garment and lay a sheet of teflon or parchment paper over the transfer. Then press at the desired temperature and time as shown in Step 1 (ensure you have pre-set your Press to 60 lb of Pressure).

4



Peel

Peel after 10-20 seconds (when the film has cooled slightly), by peeling from one edge slowly to the other, in a rolling motion. Hold down the garment with your free hand for better control.

5



OPTIONAL POST PRESS - For a Matte Finish

For a matte finish, press a second time after you have peeled (after step 4) with kraft paper for 7-10 secs with less (medium) pressure.

- Notes:**
- It's good practice to test garments before large volume production begins, every situation is custom
 - If your transfer is not peeling properly, repress for 4 seconds and try peeling from a different corner
 - Settings may vary for different garments and presses